



Test Report: DDRH-240-12

240W High Reliable 250~1500Vdc Ultra Wide Input DIN
Rail Type DC-DC Converter

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST

DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 12V~ 15V	I/P : 800 VDC O/P : MIN LOAD Ta : 25°C	11.066V~ 15.34V/ 800 VDC
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1: -1.5%~ +1.5%	I/P: 1500VDC / 250 VDC O/P:FULL/ MIN. LOAD Ta:25°C	V1: -0.5343%~ 0.5009%
3	LINE REGULATION (Max)	V1: -0.5%~+0.5 %	I/P: 1500VDC / 250 VDC O/P:FULL LOAD Ta:25°C	V1: -0.0168%~ 0.0252%
4	LOAD REGULATION (Max)	V1: -1%~ +1%	I/P: 800VDC O/P:FULL ~MIN LOAD Ta:25°C	V1: -0.5343%~ 0.5009%
5	OVER/UNDERSHOOT TEST	< +5%	I/P: 800 VDC O/P:FULL LOAD Ta:25°C	TEST: 0.94%
6	RIPPLE & NOISE (Max)	VZ: 120mVp-p	I/P: 800 VDC O/P:FULL LOAD Ta:25°C	V1: 19mVp-p
		high frequency :	low frequency :	
7	DYNAMIC LOAD	V1: 1200 mVp-p	I/P: 800VDC O/P: (1)FULL /MIN LOAD 50%DUTY / 120HZ (2)FULL /MIN LOAD 50%DUTY / 1KHZ (3)FULL /MIN LOAD 50%DUTY / 500HZ (4)FULL /MIN LOAD 50%DUTY / 3KHZ (5)FULL /MIN LOAD 50%DUTY / 8KHZ (6)FULL /MIN LOAD 50%DUTY / 10KHZ	(1) 675mVp-p (2) 695mVp-p (3) 716mVp-p (4) 726mVp-p (5) 658mVp-p (6) 685mVp-p

		Ta:25°C	
<p>FULL /50% LOAD 50%DUTY / 120HZ</p>		<p>FULL /50% LOAD 50%DUTY / 1KHZ</p>	
<p>FULL /50% LOAD 50%DUTY / 3KHZ</p>		<p>FULL /50% LOAD 50%DUTY / 500HZ</p>	
<p>FULL /50% LOAD 50%DUTY / 10KHZ</p>		<p>FULL /50% LOAD 50%DUTY / 8KHZ</p>	
8	EXTERNAL CAPACITANCE LOAD(Max.)	8000uF	<p>I/P : 800VDC O/P : TESTING LOAD Ta : 25°C</p> <p>TEST: <u>OK</u></p>

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	250VDC~ 1500 VDC	<p>I/P: TESTING O/P:FULL LOAD Ta:25°C</p>	<p>237V~ 1400 V/FULL LOAD 235V~ 1500 V/80% LOAD 235V~ 1500 V/40% LOAD</p>



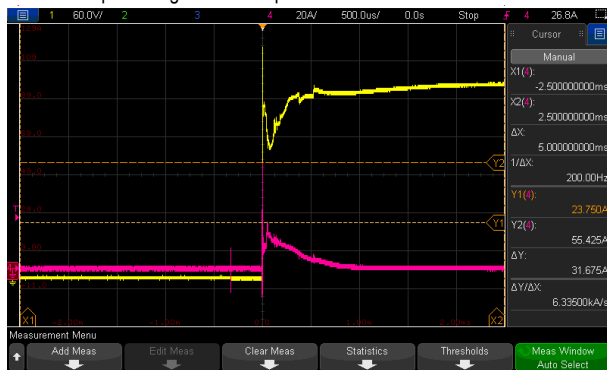
240W High Reliable 250~1500Vdc Ultra Wide
Input DIN Rail Type DC-DC Converter

DDRH-240 series

			<p>I/P: LOW-LINE-0.2= 249.8 V HIGH-LINE+3V= 1503 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec . OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)</p>	TEST: <u>OK</u>
2	EFFICIENCY(TYP)	<p>85%/300VDC 88%/800VDC 85%/1500VDC</p>	<p>I/P: 300VDC (80% LOAD) I/P: 800VDC I/P: 1500VDC (80% LOAD) O/P:FULL LOAD Ta:25°C</p>	<p>90.15%/300VDC 90.89%/800VDC 86.53%/1500VDC</p>
3	INRUSH CURRENT(TYP)	<p>120A/300VDC 300A/800VDC 500A/1500VDC COLD START</p>	<p>I/P: 300VDC (80% LOAD) I/P: 800VDC I/P: 1500VDC (80% LOAD) O/P:FULL LOAD Ta:25°C</p>	<p>I = 23.75A/ 300VDC I = 61.9A/ 800VDC I = 121A/ 1500VDC</p>

INPUT=300VDC @ TEST LOAD

CH2 : DC Input Voltage CH4 : Input current



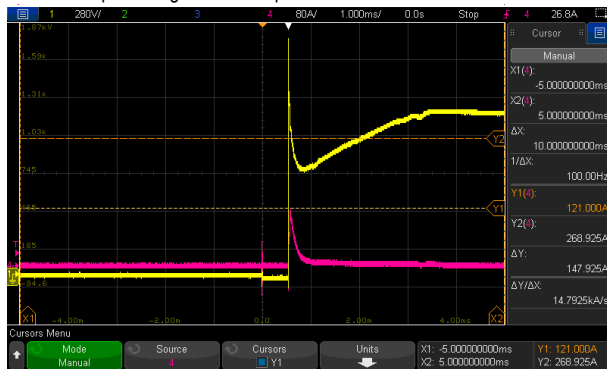
INPUT=800VDC @ FULL LOAD

CH2 :DC Input Voltage CH4 : Input current



INPUT=1500VDC @ TEST LOAD

CH2 : DC Input Voltage CH4 : Input current



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	<p>105 %~ 135% RATED OUTPUT POWER Protection type : Hiccup mode when output voltage<35%, recovers automatically after</p>	<p>I/P: 1400 VDC I/P: 800 VDC I/P: 320 VDC O/P:TESTING Ta:25°C</p>	<p>117.96%/ 1400 VDC 118.56%/ 800 VDC 118.56%/ 320 VDC PROTECTION TYPE : Hiccup mode when output voltage<35%, recovers</p>



		condition is removed; Constant current limiting, recovers automatically after fault condition is removed within 35% ~ 100% rated output voltage		automatically after condition is removed; Constant current limiting, recovers automatically after fault condition is removed within 35% ~ 100% rated output voltage
2	OVER VOLTAGE PROTECTION	CH: 16.5 V~ 21 V Protection type : Shut down o/p voltage, re-power on to recover	I/P: 1500VDC I/P: 800VDC I/P: 250VDC O/P:MIN LOAD Ta:25°C	18.8V/ 1500 VDC 18.2V/ 800 VDC 18.3V/ 250 VDC PROTECTION TYPE : Shut down o/p voltage, re-power on to recover
3	OVER TEMPERATURE PROTECTION	SPEC: NO DAMAGE Protection type : Hiccup mode, recovers automatically after fault condition is removed	I/P: 250VDC I/P: 1500VDC O/P:FULL LOAD	O.T.P.Active OK PROTECTION TYPE : Hiccup mode, recovers automatically after fault condition is removed
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 250VDC I/P: 1500VDC O/P: FULL LOAD Ta:25°C	NO DAMAGE OK PROTECTION TYPE : Hiccup mode , recovers automatically after fault condition is removed
5	DC INPUT UNDER VOLTAGE LOCKOUT	Under voltage protection range: 200 ~ 230Vdc , Under voltage release range: 230 ~ 245Vdc	I/P:TESTING O/P: TEST LOAD Ta:25°C	NO DAMAGE Under voltage protection range TEST: <u>217</u> Vdc , Under voltage release range TEST: <u>238</u> Vdc ,
6.	DC INPUT REVERSE POLARITY	By internal Bridge Diode, no damage, recovers automatically after fault condition removed	I/P: 1500 VDC O/P: FULL LOAD Ta:25°C	TEST: <u>OK</u> NO DAMAGE, recovers automatically after fault condition is removed

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	DC OK CONTACT RATINGS	30VDC/1A RESISTIVE LOAD Contact Close: DC OK Contact Open: DC Fail	I/P:800VDC O/P:FULL LOAD Ta:25°C	TEST: <u>OK</u>
2	CURRENT SHARING	Up to 960W(3+1 units)	I/P:800VDC O/P: (The rated current per unit) x (Number of unit) x 0.9 Ta:25°C	TEST: <u>OK</u>



COMPONENT STRESS TEST

N O	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q1/Q2/Q3/Q4 Rated: 19 A/ 650V	DC ON/OFF I/P: High-Line +3V = 1503V VDS: O/P: (1)Full Load (2)Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4) Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load. Ta:25°C	Q1 VDS: (1) 579V (2) 583V (3) 579V (4) 575V (5) 579V (6) 575V (7) 583V Q3 VDS: (1) 555V (2) 555V (3) 551V (4) 551V (5) 555V (6) 551V (7) 563V Q2 VDS: (1) 571V (2) 575V (3) 571V (4) 571V (5) 571V (6) 571V (7) 583V Q4 VDS: (1) 551V (2) 559V (3) 555V (4) 555V (5) 559V (6) 551V (7) 563V
2	Diode Peak Voltage	Q100 Rated: 25A/ 200V	DC ON/OFF I/P: High-Line +3V =1503 V Vo=Vmax O/P: (1)Full Load (2)Output Short (3) Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4) Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5) Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load. (8).NO LOAD Vo=Vnormal O/P: (1) Full Load Ta:25°C	VDS: Vo=Vmax (1) 123V (2) 179V (3) 116V (4) 127V (5) 116V (6) 118V (7) 109V (8) 129V Vo=Vnormal (1) 109V
3	Input Capacitor Voltage	C5/C6/C7/C8 Rated: 100 μ / 420 V	I/P: High-Line +3V = 1503V O/P: (1)Full Load input on/off (2) Min load input on /Off (3) Full Load /Min load Change (4)Full load continue Ta:25°C	C5 (1) 390V (2) 390V (3) 382V (4) 382V C6 (1) 390V (2) 390V (3) 385V (4) 385V C7 C8



				(1) 390V (2) 390V (3) 382V (4) 382V	(1) 390V (2) 390V (3) 382V (4) 382V
4	Control IC Voltage Test	<p>PWM IC U1 Rated : 8.3V~ 28 V</p> <p>I/P IC U4 Rated : 6.5V~ 30V</p> <p>O/P IC U100 Rated : 3V~ 30V</p> <p>IC U101 Rated : 3V~30V</p>	<p>DC ON/OFF I/P: High-Line +3V = 1503V O/P:(1) FULL LOAD (2) Output Short (3) O.L.P (4) O.V.P. (5) NO LOAD VRmin LOW LINE) Ta:25°C</p>	<p>U1/U4: (1) 17.3V (2) 17.2V (3) 17.2V (4) 17.2V (5) 17.2V</p> <p>U100/U101 (1) 11.1V (2) 10.9V (3) 7.29V (4) 17.1V (5) 9.9V</p>	
5	Clamp Diode Peak Voltage	<p>D1 / D2 / D3/ D4 Rated : 1000 V /1 A</p>	<p>I/P : High-Line +3V =1503 V DC ON/OFF O/P : (1) Dynamic Load 90%Duty/1KHz (2) Full load continue Ta:25°C</p>	<p>D1: (1) 480V (2) 468V</p> <p>D3: (1) 478V (2) 468V</p>	<p>D2: (1) 478V (2) 468V</p> <p>D4: (1) 476V (2) 468V</p>

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	<p>I/P-O/P:4KVDC/min I/P-FG:3.75 KVDC/min O/P-FG:2KVDC/min O/P-DC OK: 0.5KVDC/min</p>	<p>I/P-O/P: 4.4KVDC/min I/P-FG: 4.125 KVDC/min O/P-FG:2.4KVDC/min O/P-DC OK: 0.6KVDC/min Ta:25°C</p>	<p>I/P-O/P: 4.59 mA I/P-FG: 3.83 mA O/P-FG: 2.91mA O/P-DC OK: 0.01mA NO DAMAGE</p>
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ	I/P-O/P: 600VDC Ta:25°C	I/P-O/P: 9999MΩ NO DAMAGE
3	GROUNDING CONTINUITY	<p>FG(PE) TO CHASSIS OR TRACE < 100 mΩ</p>	<p>40A / 2min Ta:25°C</p>	3 mΩ

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	RADIATION	<p>EN55032 CLASS A</p>	<p>I/P: 400 VDC/800VDC O/P:FULL LOAD Ta:25°C</p>	<p>PASS Test by certified Lab</p>



240W High Reliable 250~1500Vdc Ultra Wide
Input DIN Rail Type DC-DC Converter

DDRH-240 series

		NO	Position	ROOM AMBIENT Ta= 25 °C	HIGH AMBIENT Ta= 50 °C
		17	T3	55.5°C	76.2°C
		18	Q10	53.1°C	68.3°C
		19	U100	65.4°C	84.3°C
		20	U101	67.8°C	86.9°C
		21	C110	59.9°C	78.6°C
		22	C107	69.7°C	88.8°C
		23	Q100	81.6°C	104.5°C
		24	Q103	88.8°C	112.7°C
		25	T1coil	58.4°C	78.6°C
		26	T1core	63.5°C	83.5°C
		27	T2 coil	72.6°C	90.9°C
		28	T2core	65.4°C	85.0°C
		29	U2	57.4°C	77.6°C
		30	C111	61.3°C	80.8°C
		31	C1	37.9°C	58.2°C
		32	LF100	73.8°C	94.0°C
		33	TSW1	56.2°C	75.9°C
		34	RA6	74.3°C	93.6°C
		35	C15	75.2°C	95.9°C
		36	Q11	69.9°C	83.2°C
		37	D10	83.2°C	97.1°C
		38	R111	70.3°C	90.4°C
		39	C125	73.3°C	94.6°C
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)		I/P : 800 VDC O/P : 119%LOAD Ta : 25°C	TEST : OK
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR		I/P : 250 VDC / 1500 VDC O/P : 100%LOAD Ta= -5 °C O/P : 50%LOAD Ta= -45 °C	TEST : OK
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C/95 %R.H NO DAMAGE		I/P : 1500 VDC O/P : FULL LOAD Ta = 50 °C HUMIDITY= 95 %R.H	TEST : OK
5	TEMPERATURE COEFFICIENT	± 0.03 %/°C(0~50°C)		I/P : 800 VDC O/P : FULL LOAD	± 0.0011 %/°C(0~50°C)
6	STORAGE TEMPERATURE TEST	-40~80°C		1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC	



7	THERMAL SHOCK TEST	-40~50°C	1. Thermal shock Temperature : -45°C~ +55°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle: 800 VDC / FULL LOAD DC ON 3sec/DC OFF 1sec TEST 1cycle: 800 VDC / FULL LOAD Burn In Test
8	VIBRATION TEST	10 ~ 500Hz, 2G 10min./1cycle, 60min. each along X, Y, Z axes	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 3G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C
9	CAPACITOR LIFE CYCLE	SUPPOSE C107 IS THE MOST CRITICAL COMPONENT (1) I/P : 800VDC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 800VDC O/P : FULL LOAD Ta= 50 °C LIFE TIME (3) I/P : 800VDC O/P : 75% LOAD Ta= 50 °C LIFE TIME (4) I/P : 800VDC O/P : 50% LOAD Ta= 50 °C LIFE TIME	(1) 122405.4HRS (2) 23843.5HRS (3) 59772.6HRS (4) 108532.8HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 1391.8K hrs min. Telcordia SR-332 (Bellcore) ; 214.2K hrs min. MIL-HDBK-217F (25°C)	
11	Ongoing Reliability Test	I/P : 800VDC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 30000 hours	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	Yuwei	Liutt	Wangdz

2020.10.1 TAG-QA-009